GAQM

CLSSBB-001 Exam

GAQM Certified Lean Six Sigma Black Belt (CLSSBB) Exam

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Version: 4.0

Question: 1

A _____ is used primarily to track the stability of the average value of a metric of interest.

A. NP Chart
B. Xbar-R Chart
C. I-MR Chart
D. C Chart

Answer: B

Question: 2

For her injection molding project a Belt needed to track the percentage of defectives of a particular sample set so she used a _____ to display the data?

A. Individual Chart
B. C Chart
C. Xbar Chart
D. P Chart

Answer: D

Question: 3

Which of these graphs demonstrates conditions which would be sufficient to enable OCAP for the process?

A. Xbar Chart
B. Time Series Chart
C. Neither
D. Both

Answer: A

Question: 4

Control Charts were developed by Dr. Shewhart to track data over time. To detect Special Cause variation the Control Charts use which of these?

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A. Data shift analysis
B. Outlier analysis methods
C. Center Line and Control Limits
D. None of the above

Answer: C

Question: 5

Common and _____ Cause Variation are the focus of Statistical Process Control.

A. Uncommon
B. Ordinary
C. Special
D. Selective

Answer: C

Question: 6

Special Cause Variation falls into which two categories?

A. Natural & Unnatural
B. Short Term & Long Term
C. Assignable & Pattern
D. Attribute & Discreet

Answer: C

Question: 7

Range Charts are the technique used to determine if Special Causes are occurring within the subgroups of the _____.

A. Histograms
B. SPC Charts
C. NP Charts
D. Pareto Charts

Answer: B

Question: 8

If the production is for higher volume and monitoring and the Mean and variability is to be monitored for four machines producing product and the characteristic to be monitored is Variable

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Data, which SPC Chart is best to be selected?

A. Xbar-R Chart
B. Individual-MR Chart
C. NP Chart
D. CUSUM Chart

Answer: A

Question: 9

When a Belt Poka-Yoke's a defect out of the process entirely then she should track the activity with a robust SPC system on the characteristic of interest in the defect as an early warning system.

A. True
B. False

Answer: B

Question: 10

Following the completion of a LSS project the Belt not only creates a Control Plan he also develops a _____ so those involved in the process know what to do when the critical metrics move out of spec.

A. Response Plan
B. Call List
C. Chain-of-Command
D. Defect Analysis Plan

Answer: A

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