



Oracle

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**Oracle Manufacturing and Maintenance 2020
Implementation Essentials
QUESTION & ANSWERS**

QUESTION 1

Your customer is a light assembly manufacturing company that doesn't require shop floor control. A manufacturing engineer wants to generate a work definition automatically for some items, and wants to

eliminate the explicit maintenance of work definitions.

Which three steps must be completed and verified in the Work Definition area?

- A. Ensure the predefined work definition name ORA_MAIN name is active.
- B. Select a resource that is to be used in automatic work definition by enabling the attribute Default for automatic work definition.
- C. Select a standard operation that is to be used in automatic work definition by enabling the attribute Default for automatic work definition.
- D. Ensure the item is a standard item with a secondary item structure.
- E. Ensure there is only one default standard operation at a given point in time.

Correct Answer: A,C,D

QUESTION 2

An order entry specialist creates a Back-to-Back order for product item with an intention of fulfilling by in-house manufacturing. The fulfillment line is scheduled and Supply Chain Orchestration (SCO) has initiated creation of a Supply Order rather than Work Order. Identify two options that can cause this situation.

- A. Sourcing rules for the product item are defined as Make as well as Transfer.
- B. Sourcing rule for the product item is defined as Make, but Work Definition is not defined.
- C. Sourcing rules for the product item are defined as Buy as well as Transfer.
- D. Sourcing rule for the product item is defined as Buy.

Correct Answer: A,B

QUESTION 3

An employee is responsible for dealing with different manufacturing practices and processes, machines, tools

and equipment that turn raw material into a product.

Which seeded job role must this employee be provided with?

- A. Manufacturing Engineer
- B. Production Engineer
- C. Production Operator
- D. Manufacturing Supervisor
- E. Production Supervisor

Correct Answer: A

QUESTION 4

You can generate and manage work order exceptions in Oracle Manufacturing Cloud. Which users can report production exception and who gets notified after an exception is raised?

- A. The Production Operator can report an exception and the application generates a notification that is sent to all users who have access to the manufacturing plant.
- B. The Production Operator can report an exception and the application generates a notification that is sent to all users with the role of production supervisor who have access to the manufacturing plant.
- C. The Production Operator or Manufacturing Engineer can report an exception and notifies the production supervisor using Oracle Social Network since there is no system generated notification.
- D. The Production Operator can report an exception and notifies the production supervisor using Oracle Social Network since there is no system-generated notification.

Correct Answer: B

QUESTION 5

In what three ways can you set the overcompletion tolerance for a subcomponent yield, so the job order can report the excess production completion?

- A. Overcompletion Tolerance Type = Amount, value > 0
- B. Overcompletion Tolerance Type = Amount, value = 0
- C. Overcompletion Tolerance Type = Percentage, value = 100
- D. Overcompletion Tolerance Type = Percentage, value > 0
- E. Overcompletion Tolerance Type = Percentage, value = 0

Correct Answer: B,D,E

QUESTION 6

The Manufacturing plant has two 8-hour shifts for the work center WC1: Day Shift and Night Shift. You associate four units each for resources R1, R2, R3, and R4 to the work center WC1. The customer wants to assign all units of resource R2 available for Day and Night Shift. Identify the correct sequence of steps to achieve this requirement.

- A. Associate Resource R2 with Work Center WC1> Select Available 24 Hours check box> Resource Availability region> Enter 4 in Day Shift Column> Enter 4 in Night Shift Column.

- B. Associate Resource R2 with Work Center WC1> Deselect the Available 24 Hours check box> Resource Availability region> Enter 2 in Day Shift Column> Enter 2 in Night Shift Column
- C. Associate Resource R2 with Work Center WC1> Select the Available 24 Hours check box> Resource Availability region> Enter 2 in Day Shift Column > Enter 2 in Night Shift Column.
- D. Associate Resource R2 with Work Center WC1> Deselect the Available 24 Hours check box> Resource Availability region> Enter 4 in Day Shift Column> Enter 4 in Night Shift Column.

Correct Answer: C